

| DIMENSIONS inches (mm) |                                     |                    |                                     |                    |                    |                     |                     |                   |                     |                               |           |     |                |                 |
|------------------------|-------------------------------------|--------------------|-------------------------------------|--------------------|--------------------|---------------------|---------------------|-------------------|---------------------|-------------------------------|-----------|-----|----------------|-----------------|
| SIZE                   | A<br>+.000/- .003<br>(+.076/- .076) | B                  | C<br>+.003/- .000<br>(+.076/- .000) | D                  | E                  | F                   | G                   | H                 | J                   | **K<br>use for<br>clutch only | bolt size | qty | M              | N               |
| 104                    | 7.375<br>(187.33)                   | 6.875<br>(174.63)  | 4.375<br>(111.13)                   | 2 7/8<br>(73.03)   | NA                 | 6 3/8<br>(161.93)   | NA                  | 1<br>(25.40)      | 2 9/16<br>(65.09)   | NA                            | 1/4       | 6   | 1/8<br>(3.18)  | 1/16<br>(1.59)  |
| 204                    | 7.375<br>(187.33)                   | 6.875<br>(174.63)  | 4.375<br>(111.13)                   | 2 7/8<br>(73.03)   | NA                 | 6 3/8<br>(161.93)   | NA                  | 1 7/8<br>(47.63)  | 3 9/16<br>(90.49)   | NA                            | 1/4       | 6   | 1/8<br>(3.18)  | 0               |
| 106                    | 8.753<br>(222.33)                   | 8.000<br>(203.20)  | 7.377<br>(187.38)                   | 4 3/16<br>(106.36) | 2 11/16<br>(68.26) | 8 13/16<br>(223.84) | 4 3/4<br>(120.65)   | 2<br>(50.80)      | 3 3/4<br>(95.25)    | 1 7/16<br>(36.51)             | 5/16      | 4   | 1/16<br>(1.59) | 1/16<br>(1.59)  |
| 206                    | 8.753<br>(222.33)                   | 8.000<br>(203.20)  | 7.377<br>(187.38)                   | 5 3/16<br>(106.36) | 2 11/16<br>(68.26) | 8 13/16<br>(223.84) | 4 3/4<br>(120.65)   | 3 1/4<br>(82.55)  | 4 15/16<br>(125.41) | 1 7/16<br>(36.51)             | 5/16      | 4   | 1/16<br>(1.59) | 1/16<br>(1.59)  |
| 108                    | 12.125<br>(307.98)                  | 11.125<br>(282.58) | 8.375<br>(212.73)                   | 5 3/8<br>(136.53)  | 3 1/2<br>(88.90)   | 11 1/8<br>(282.58)  | 6 5/8<br>(168.28)   | 2<br>(50.80)      | 4 9/16<br>(115.89)  | 1 3/4<br>(44.45)              | 1/2       | 6   | 1/4<br>(6.35)  | 1/4<br>(6.35)   |
| 208                    | 12.125<br>(307.98)                  | 11.125<br>(282.58) | 8.375<br>(212.73)                   | 5 3/8<br>(136.53)  | 3 1/2<br>(88.90)   | 11 1/8<br>(282.58)  | 6 5/8<br>(168.28)   | 3 1/4<br>(82.55)  | 5 15/16<br>(150.81) | 1 3/4<br>(44.45)              | 1/2       | 6   | 1/4<br>(6.35)  | 5/16<br>(7.94)  |
| 111                    | 16.000<br>(406.40)                  | 14.750<br>(374.65) | 11.375<br>(288.93)                  | 7<br>(177.80)      | 4<br>(101.60)      | 14 3/4<br>(374.65)  | 8 1/2<br>(215.90)   | 2 3/4<br>(69.85)  | 5 7/16<br>(138.11)  | 1 3/4<br>(44.45)              | 5/8       | 6   | 3/8<br>(9.53)  | 1/8<br>(3.18)   |
| 211                    | 16.000<br>(406.40)                  | 14.750<br>(374.65) | 11.375<br>(288.93)                  | 7<br>(177.80)      | 4<br>(101.60)      | 14 3/4<br>(374.65)  | 8 1/2<br>(215.90)   | 4 3/8<br>(111.13) | 7 1/4<br>(184.15)   | 1 3/4<br>(44.45)              | 5/8       | 6   | 3/8<br>(9.53)  | 1/4<br>(6.35)   |
| 311                    | 16.000<br>(406.40)                  | 14.750<br>(374.65) | 11.375<br>(288.93)                  | 7<br>(177.80)      | 4<br>(101.60)      | 14 3/4<br>(374.65)  | 8 1/2<br>(215.90)   | 6 1/8<br>(155.58) | 8 15/16<br>(227.01) | 1 3/4<br>(44.45)              | 5/8       | 6   | 3/8<br>(9.53)  | 1/4<br>(6.35)   |
| 114                    | 18.750<br>(476.25)                  | 17.500<br>(444.50) | 14.375<br>(365.13)                  | 9 7/16<br>(239.71) | 5 1/2<br>(139.70)  | 17 1/2<br>(444.50)  | 10 3/4<br>(273.05)  | 3 3/4<br>(95.25)  | 6<br>(152.40)       | 1 7/8<br>(47.63)              | 5/8       | 8   | 3/8<br>(9.53)  | 1/8<br>(3.18)   |
| 214                    | 18.750<br>(476.25)                  | 17.500<br>(444.50) | 14.375<br>(365.13)                  | 9 7/16<br>(239.71) | 5 1/2<br>(139.70)  | 17 1/2<br>(444.50)  | 10 3/4<br>(273.05)  | 4 1/2<br>(114.30) | 8<br>(203.20)       | 1 7/8<br>(47.63)              | 5/8       | 8   | 3/8<br>(9.53)  | 3/8<br>(9.53)   |
| 314                    | 18.750<br>(476.25)                  | 17.500<br>(444.50) | 14.375<br>(365.13)                  | 9 7/16<br>(239.71) | 5 1/2<br>(139.70)  | 17 1/2<br>(444.50)  | 10 3/4<br>(273.05)  | 6 1/2<br>(165.10) | 9 13/16<br>(249.24) | 1 7/8<br>(47.63)              | 5/8       | 8   | 3/8<br>(9.53)  | 3/8<br>(9.53)   |
| 116                    | 21.248<br>(539.70)                  | 20.000<br>(508.00) | 16.250<br>(412.75)                  | 10 1/2<br>(266.70) | 6<br>(152.40)      | 20<br>(508.00)      | 12 1/2<br>(317.50)  | 4<br>(101.60)     | 6 5/16<br>(160.34)  | 2<br>(50.80)                  | 5/8       | 12  | 3/8<br>(9.53)  | 3/8<br>(9.53)   |
| 216                    | 21.248<br>(539.70)                  | 20.000<br>(508.00) | 16.250<br>(412.75)                  | 10 1/2<br>(266.70) | 6<br>(152.40)      | 20<br>(508.00)      | 12 1/2<br>(317.50)  | 4 3/4<br>(120.65) | 8 1/4<br>(209.55)   | 2<br>(50.80)                  | 5/8       | 12  | 3/8<br>(9.53)  | 3/8<br>(9.53)   |
| 316                    | 21.248<br>(539.70)                  | 20.000<br>(508.00) | 16.250<br>(412.75)                  | 10 1/2<br>(266.70) | 6<br>(152.40)      | 20<br>(508.00)      | 12 1/2<br>(317.50)  | 6 5/8<br>(168.28) | 10 1/8<br>(257.18)  | 2<br>(50.80)                  | 5/8       | 12  | 3/8<br>(9.53)  | 3/8<br>(9.53)   |
| 118                    | 23.250<br>(590.55)                  | 22.000<br>(558.80) | 18.250<br>(463.55)                  | 12 1/2<br>(317.50) | 7<br>(177.80)      | 22<br>(558.80)      | 14 3/16<br>(360.36) | 4<br>(101.60)     | 6 3/4<br>(171.45)   | 2<br>(50.80)                  | 5/8       | 12  | 3/8<br>(9.53)  | 7/16<br>(11.11) |
| 218                    | 23.250<br>(590.55)                  | 22.000<br>(558.80) | 18.250<br>(463.55)                  | 12 1/2<br>(317.50) | 7<br>(177.80)      | 22<br>(558.80)      | 14 3/16<br>(360.36) | 4 3/4<br>(120.65) | 8 5/8<br>(219.08)   | 2<br>(50.80)                  | 5/8       | 12  | 3/8<br>(9.53)  | 7/16<br>(11.11) |
| 318                    | 23.250<br>(590.55)                  | 22.000<br>(558.80) | 18.250<br>(463.55)                  | 12 1/2<br>(317.50) | 7<br>(177.80)      | 22<br>(558.80)      | 14 3/16<br>(360.36) | 6 1/2<br>(165.10) | 10 5/16<br>(261.94) | 2<br>(50.80)                  | 5/8       | 12  | 3/8<br>(9.53)  | 7/16<br>(11.11) |
| 121                    | 27.000<br>(685.80)                  | 25.500<br>(647.70) | 21.375<br>(542.93)                  | 14 1/2<br>(368.30) | 9<br>(228.60)      | 24 7/8<br>(631.83)  | 16<br>(406.40)      | 4<br>(101.60)     | 7 3/8<br>(187.33)   | 2<br>(50.80)                  | 5/8       | 12  | 5/16<br>(7.94) | 3/4<br>(19.05)  |
| 221                    | 27.000<br>(685.80)                  | 25.500<br>(647.70) | 21.375<br>(542.93)                  | 14 1/2<br>(368.30) | 9<br>(228.60)      | 24 7/8<br>(631.83)  | 16<br>(406.40)      | 5 1/8<br>(130.18) | 9 1/2<br>(241.30)   | 2<br>(50.80)                  | 5/8       | 12  | 5/16<br>(7.94) | 5/8<br>(15.88)  |
| 321                    | 27.000<br>(685.80)                  | 25.500<br>(647.70) | 21.375<br>(542.93)                  | 14 1/2<br>(368.30) | 9<br>(228.60)      | 24 7/8<br>(631.83)  | 16<br>(406.40)      | 7<br>(177.80)     | 11 9/16<br>(293.69) | 2<br>(50.80)                  | 5/8       | 12  | 5/16<br>(7.94) | 3/4<br>(19.05)  |
| 124H                   | 30.000<br>(762.00)                  | 28.750<br>(730.25) | 24.375<br>(619.13)                  | 14 1/2<br>(368.30) | 9<br>(228.60)      | 29<br>(736.60)      | 21<br>(533.40)      | 4<br>(101.60)     | 7 5/8<br>(193.68)   | 2 1/8<br>(53.98)              | 5/8       | 12  | 1/4<br>(6.35)  | 5/8<br>(15.88)  |
| 224H                   | 30.000<br>(762.00)                  | 28.750<br>(730.25) | 24.375<br>(619.13)                  | 14 1/2<br>(368.30) | 9<br>(228.60)      | 29<br>(736.60)      | 21<br>(533.40)      | 5 1/8<br>(130.18) | 9 15/16<br>(252.41) | 2 1/8<br>(53.98)              | 5/8       | 12  | 1/4<br>(6.35)  | 3/4<br>(19.05)  |
| 324H                   | 30.000<br>(762.00)                  | 28.750<br>(730.25) | 24.375<br>(619.13)                  | 14 1/2<br>(368.30) | 9<br>(228.60)      | 29<br>(736.60)      | 21<br>(533.40)      | 7 1/2<br>(190.50) | 12 3/16<br>(309.56) | 2 1/8<br>(53.98)              | 5/8       | 12  | 1/4<br>(6.35)  | 3/4<br>(19.05)  |
| 227                    | 32.750<br>(831.85)                  | 31.500<br>(800.10) | 27.375<br>(695.33)                  | 16 1/4<br>(412.75) | 9<br>(228.60)      | 31<br>(787.40)      | 21<br>(533.40)      | 6 7/8<br>(174.63) | 10 3/8<br>(263.53)  | 16 15/32<br>(418.31)          | 5/8       | 16  | 1/4<br>(6.35)  | 3/4<br>(19.05)  |

| DIMENSIONS inches (mm) |                                     |                     |                                     |                    |                |                     |                     |                     |                      |                               |           |     |               |                  |
|------------------------|-------------------------------------|---------------------|-------------------------------------|--------------------|----------------|---------------------|---------------------|---------------------|----------------------|-------------------------------|-----------|-----|---------------|------------------|
| SIZE                   | A<br>+.000/- .003<br>(+.000/- .076) | B                   | C<br>+.003/- .000<br>(+.076/- .000) | D                  | E              | F                   | G                   | H                   | J                    | **K<br>use for<br>clutch only | bolt size | qty | M             | N                |
| 327                    | 32.750<br>(831.85)                  | 31.500<br>(800.10)  | 27.375<br>(695.33)                  | 16 1/4<br>(412.75) | 9<br>(228.60)  | 31<br>(787.40)      | 21<br>(533.40)      | 7 15/16<br>(201.61) | 12 3/4<br>(323.85)   | 18 27/32<br>(478.63)          | 5/8       | 16  | 1/4<br>(6.35) | 3/4<br>(19.05)   |
| 230H                   | 37.000<br>(939.80)                  | 35.500<br>(901.70)  | 30.375<br>(771.53)                  | 19 1/4<br>(488.95) | 10<br>(254.00) | 34 3/4<br>(882.65)  | 24 3/4<br>(628.62)  | 7 1/8<br>(180.98)   | 11 11/16<br>(296.86) | 4 3/8<br>(111.13)             | 3/4       | 18  | 1/4<br>(6.35) | 1 7/8<br>(47.63) |
| 330H                   | 37.000<br>(939.80)                  | 35.500<br>(901.70)  | 30.375<br>(771.53)                  | 19 1/4<br>(488.95) | 10<br>(254.00) | 34 3/4<br>(882.65)  | 24 3/4<br>(628.62)  | 11 7/8<br>(301.63)  | 15 5/16<br>(388.94)  | 4 3/8<br>(111.13)             | 3/4       | 18  | 1/4<br>(6.35) | 5/8<br>(15.88)   |
| 236                    | 43.500<br>(1104.90)                 | 42.000<br>(1066.80) | 36.375<br>(923.93)                  | 23 5/8<br>(600.08) | 14<br>(355.60) | 41<br>(1041.40)     | 30 1/2<br>(774.70)  | 9<br>(228.60)       | 12 7/8<br>(327.03)   | 3 3/4<br>(95.25)              | 3/4       | 18  | 1/4<br>(6.35) | 5/8<br>(15.88)   |
| 336                    | 43.500<br>(1104.90)                 | 42.000<br>(1066.80) | 36.375<br>(923.93)                  | 23 5/8<br>(600.08) | 14<br>(355.60) | 41<br>(1041.40)     | 30 1/2<br>(774.70)  | 11 3/8<br>(288.93)  | 17 1/16<br>(433.39)  | 3 3/4<br>(95.25)              | 3/4       | 18  | 1/4<br>(6.35) | 5/8<br>(15.88)   |
| 242 *                  | 49.000<br>(1244.60)                 | 46.500<br>(1181.10) | 45.000<br>(1143.00)                 | 29 1/2<br>(749.30) | 16<br>(406.40) | 49<br>(1244.60)     | 35<br>(889.00)      | 7 1/2<br>(190.50)   | 11 7/8<br>(301.63)   | 4 1/2<br>(114.30)             | 1         | 24  | 1/4<br>(6.35) | 1 1/2<br>(38.10) |
| 342 *                  | 49.000<br>(1244.60)                 | 46.500<br>(1181.10) | 45.000<br>(1143.00)                 | 29 1/2<br>(749.30) | 16<br>(406.40) | 49<br>(1244.60)     | 35<br>(889.00)      | 12 3/8<br>(314.33)  | 14 3/4<br>(374.65)   | 4 1/2<br>(114.30)             | 1         | 24  | 1/4<br>(6.35) | 1 1/2<br>(38.10) |
| 248 *                  | 56.750<br>(1441.45)                 | 54.000<br>(1371.60) | 52.000<br>(1320.80)                 | 32<br>(812.80)     | 24<br>(609.60) | 56 3/4<br>(1441.45) | 40<br>(1016.00)     | 8 3/4<br>(222.25)   | 14 1/16<br>(357.19)  | 4<br>(101.60)                 | 1         | 24  | 1/4<br>(6.35) | 11/16<br>(17.46) |
| 348 *                  | 56.750<br>(1441.45)                 | 54.000<br>(1371.60) | 52.000<br>(1320.80)                 | 32<br>(812.80)     | 24<br>(609.60) | 56 3/4<br>(1441.45) | 40<br>(1016.00)     | 11 5/8<br>(295.28)  | 16 15/16<br>(430.21) | 4<br>(101.60)                 | 1         | 24  | 1/4<br>(6.35) | 11/16<br>(17.46) |
| 260 *                  | 70.500<br>(1790.70)                 | 66.500<br>(1689.10) | 62.750<br>(1593.85)                 | 36<br>(914.40)     | 27<br>(685.80) | 70 1/2<br>(1790.70) | 46 1/2<br>(1181.10) | 9 3/8<br>(238.13)   | 17 5/8<br>(447.68)   | 2 3/8<br>(60.33)              | 2         | 24  | 1/4<br>(6.35) | 1/4<br>(6.35)    |
| 360 *                  | 70.500<br>(1790.70)                 | 66.500<br>(1689.10) | 62.750<br>(1593.85)                 | 36<br>(914.40)     | 27<br>(685.80) | 70 1/2<br>(1790.70) | 46 1/2<br>(1181.10) | 14 1/8<br>(358.78)  | 22 5/8<br>(574.68)   | 2 3/8<br>(60.33)              | 2         | 24  | 1/4<br>(6.35) | 1/4<br>(6.35)    |
| 460 *                  | 70.500<br>(1790.70)                 | 66.500<br>(1689.10) | 62.750<br>(1593.85)                 | 36<br>(914.40)     | 27<br>(685.80) | 70 1/2<br>(1790.70) | 46 1/2<br>(1181.10) | 18 5/8<br>(473.08)  | 27 1/8<br>(688.98)   | 2 3/8<br>(60.33)              | 2         | 24  | 1/4<br>(6.35) | 1/4<br>(6.35)    |